

NPC PRECISION MACHINERY CO.,LTD.



Injection molding machine specially For baskets

- SPECIAL DESIGN INJECTION MOLDING MACHINE FOR BASKETS




项目 Item	规格 Specification		NPC470	NPC530
			A	A
注射装置		INJECTION UNIT		
螺杆直径	Screw diameter	mm	95	100
螺杆长径比	Screw L/D ratio	L/D	17.9	17.1
理论注射容量	Shot volume(therretical)	cm ³	3119	3456
注射重量	Injection weight(ps)	g	2838	3145
注射压力	Injection pressure	MPa	140	126
螺杆转速	Screw speed	rpm	167	152
合模装置		CLAMPING UNIT		
合模力	Clamping force	KN	4700	5300
移模行程	Open stroke	mm	770	910
拉杆间距(宽×高)	Space between tie bars(W×H)	mm	770×770	870×870
最大模厚	Max.Mould height	mm	780	900
最小模厚	Min.Mould height	mm	250	350
顶出行程	Ejector stroke	mm	200	250
顶出力	Ejector force	KN	110	150
其它		OTHERS		
最大油泵压力	Max.pump pressure	MPa	17.5	17.5
油泵马达功率	Pump motor power	KW	68.5	68.5
电热功率	Heating power	KW	33.2	51.55
外形尺寸(长×宽×高)	Machine dimension(L×W×H)	m	8.71×2.05×2.82	8.53×2.08×2.80
油箱容积	Oil tank cubage	L	815	890
机器重量	Machine weight	t	17	21



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宁波宁塑机械有限公司

NPC series plastic injection molding machine 

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